On One Condition
by Ucaoimhu

Okay, I’ll give you a puzzle where half the clues work normally, on one condition: that for eleven of the other clues’ answers I get to squeeze two letters into a square, so that pairs of these letter pairs can be matched up to form six words in a particular category, and when these letter pair pairs are connected in the grid with lines they form something appropriate to the condition (from the invitation to this party) given by the extraneous words that you have to remove from the six remaining clues before solving.

ACROSS
1. 51,100 grasping your song’s words
5. Ability to zip down a mountain with ladies
10. About to show up holding writer’s pay
11. Rotating if craft starts to lurch beyond normal limits
13. Combine just contains a bit of grain
14. Scattered boxes start to explode
15. Why, primarily, a nurse is alert
18. Native American had faith
20. Belgian and Italian bringing mountain from the east part of the earth’s crust
22. Boy eats red fatty substance
24. Liquid food and air will be about 57.3°
27. Mentioned Poseidon’s nephew’s astrological sign
28. Dangerous radical is near Kentucky
29. One gets leaders to entertain aunt in Mexico when one is not there (2 wds.)
30. Cunning sports advertisement with a somber tone
31. 50% of kisses involving no-good monarchs

DOWN
2. You record a sharp, shrill sound
3. What a cat utters when sitting up in bed is rot
4. Noël Coward’s at the midpoint within ten minutes
6. Was familiar with speaker’s novel
7. Egyptian brings goddess that captivates real, active Mideasterners
8. Stowe villain’s wicked leer, e.g.
9. Story about a mythic character’s foot?
10. Plant that emerges from a marsh with haste
12. On the outside you, Tina and mother peel fruit
13. Stranger came to embrace secondary character in Scott Pilgrim’s city
16. Rooms full of light operatic song in the key of G?
17. That woman’s male relatives evacuated
19. Note a nitwit in debt (2 wds.)
20. Locates power ties
21. Country songs essentially stuck into important last section of opera
23. Bargain with topless model
25. Sites where you watch athletes tossing nitrogen spheres
26. Suave pleasure seekers beguiling one, at heart, will be similar