I’ll Have One Of Those
by Ucaomhu

In this puzzle, each Across clue has a different extraneous letter, which must be removed before solving; correspondingly, each such letter must be added to one Down clue before solving that. When the grid is complete, the unclued entry at 22 Down will indicate one matched Down-Across pair; phonetically, the middlemost words of those Down and Across clues will identify the drink to the right (with its three, stealthily-labeled layers), or state something our hostess (or the clues, or the letters in any layer) will do.

For those preferring a less layered drink, ten servings of a very tasty one appear in the grid, tilted at assorted jaunty angles, and forming five pairs, each entirely in one layer. Each pair encodes one letter; for those unfamiliar with the coding system, this same letter also appears at the pair’s “pivot point”. For each Across entry, where its extraneous letter is in its n-th word, write the n-th letter of its answer both (1) under its extraneous letter in the chart below, and (2) beside the corresponding Down clue. The letters from (1) will say what the five pairs would form if treated phonetically; those from (2) will further explain what each of the servings is, and will also give an appropriate message.

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   A   B   C   D   E   F   G   H   I   J   K   L   M   N   O   P   Q   R   S   T   U   V   W   X   Y   Z

ACROSS
  1. One pout in prison captivates author Penny, perhaps (4)
  5. Scale showing weight when it's 50°F, seen in Thoreau mural (7)
 13. Frisk about fifty to display support (4)
 14. Pin 150 is originally 6? That’s nice (5)
 15. Old, smart clothing hexads of aristos had accepted! (5 3)
 16. Mainly one’s unfinished den (4)
 17. Snake’s wan, misdirected kid (6)
 18. Bunk that claims elector’s nose showed signs of injury (4)
 19. Valley’s foremost couple chasing Greek character’s vessel (5)
 21. Seal gets Maud to imitate actress Ward (4)
 23. Misdcribed Lehár’s chest sound (4)
 25. Toothache tree initially should eclipse balder and smaller houseplant (3 3) [N13]
 27. Hairs Jif damaged might be sorta blond (7)
 28. Outwardly lovely lead obstructs very loud, unlettered page (7)
 30. Yell about West River scamps being gutless (6)
 33. The Mexican touching Clive and wet European flower (4)
 35. Orator’s never hit frog (4)
 36. A sign that Alice may be a problem chiefly affecting Ms. Bryant (5)
 38. Sent lover some water near Pennsylvania or Hibernia (4)
 40. Fold or enclosure that contains grain and earth (6)
 42. Hollywood’s Tang depressed outspoken Stitch’s pal (4)
 43. Bond gets ladies to like a nonincredible lime (4-4) [N12]
 44. In the Bible, Jacob’s pan is aces, Charlie (5)
 45. East of Iraq, hide from Nick and a singer named Paul (4)
 46. One kissing goby in Spain is a tremendous star (7)
 47. Lazy about excoriating primarily anti-Harvard institution? (4)

DOWN
  2. Circe’s doubled over by the way I made a blunder (4)
  3. Russian region doesn’t keep shilling for Spin, etc. (6)
  4. Game room where Cure found hidden by Lt. North (1-4)
  5. Again discuss note as quoted within ours (6)
  6. Hun who met a persuasive Poe at Troy upset Muhammad (6)
  7. Yu and Wald getting a C at driving school in La Jolla (4, abbr.)
  8. Light up half of lamb flesh that hags down (5)
  9. Mock Q&A (with T&A) put out by Atari disheartened Dale (4)
 10. Ordered to grab large hopper (5)
 11. Police seizing, up front, any free tickets (5)
 12. Hat geometers may reckon is one eighth of a peso, almost (4)
 18. Shot a cold person makes outside of breezier train (4)
 20. That guy is going to row well, reportedly (2’2)
 24. Lambert used some chai for a future atty.’s exam (4, abbr.)
 26. Top-notch swimmer that’s awful lender turned away from the wind (4)
 29. Inert green recruit’s noggin, before Iowa plane battle (3 3) [N13]
 30. St. Albert hollowed out Elly’s pieces of celery (6)
 31. Between Kay and Ed in Roanoke I do lazily see images (6)
 32. From below, Seth’s orbeearer will be gripping front of Zip Car (5)
 33. Creepy-sounding, like “body parts treated by an oologist”? (5)
 34. Sith from Tatooine wearing coat from grain- and music-maker Wilson (5)
 36. Oddly nasal lion deity in books like The Horse and His Bo (5)
 37. Ring in hot Dutchman’s home, briefly (4, abbr.)
 39. In Casablanca, Victor’s mat disturbed Lisa (4)
 40. Oscar leaves hot drink for Imogene on Sid Caesar’s ocular TV show (4)
 41. At the midpoint, Fonzarelli-like adults will give you 29 ays (4)
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